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(71) Applicant (for all designated States except US): **HILLE & MÜLLER GMBH** [DE/DE]; Am Trippelsberg 48, 40589 Düsseldorf (DE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **HAIBACH, Hasso** [DE/DE]; Duerer Strasse 27, 47447 Moers (DE). **BOEHMER, Peter, Arthur** [DE/DE]; Buchwiesenstrasse 29, 54313 Zemmer/Rodt (DE).

(74) Agent: **KRUIT, Jan**; Corus Technology BV, P.O. Box 10000, NL-1970 CA IJmuiden (NL).

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(54) Title: PLATE FOR HOUSING AND/OR LIDS FOR BUTTON CELLS AND PROCESS FOR MANUFACTURING SUCH A PLATE

(57) Abstract: The invention relates to a plate for producing housings and/or lids for button cell batteries, comprising a core layer of steel, a copper or nickel clad top layer at one side of the core layer and a nickel top layer at the other side of the core layer. The invention is characterized in that the nickel top layer has been applied by depositing the nickel and in that the core layer has a thickness from 0.10 to 0.5 mm. The invention also relates to a housing and lid for a button cell battery fabricated from such a plate, and to a process for manufacturing such a plate.

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